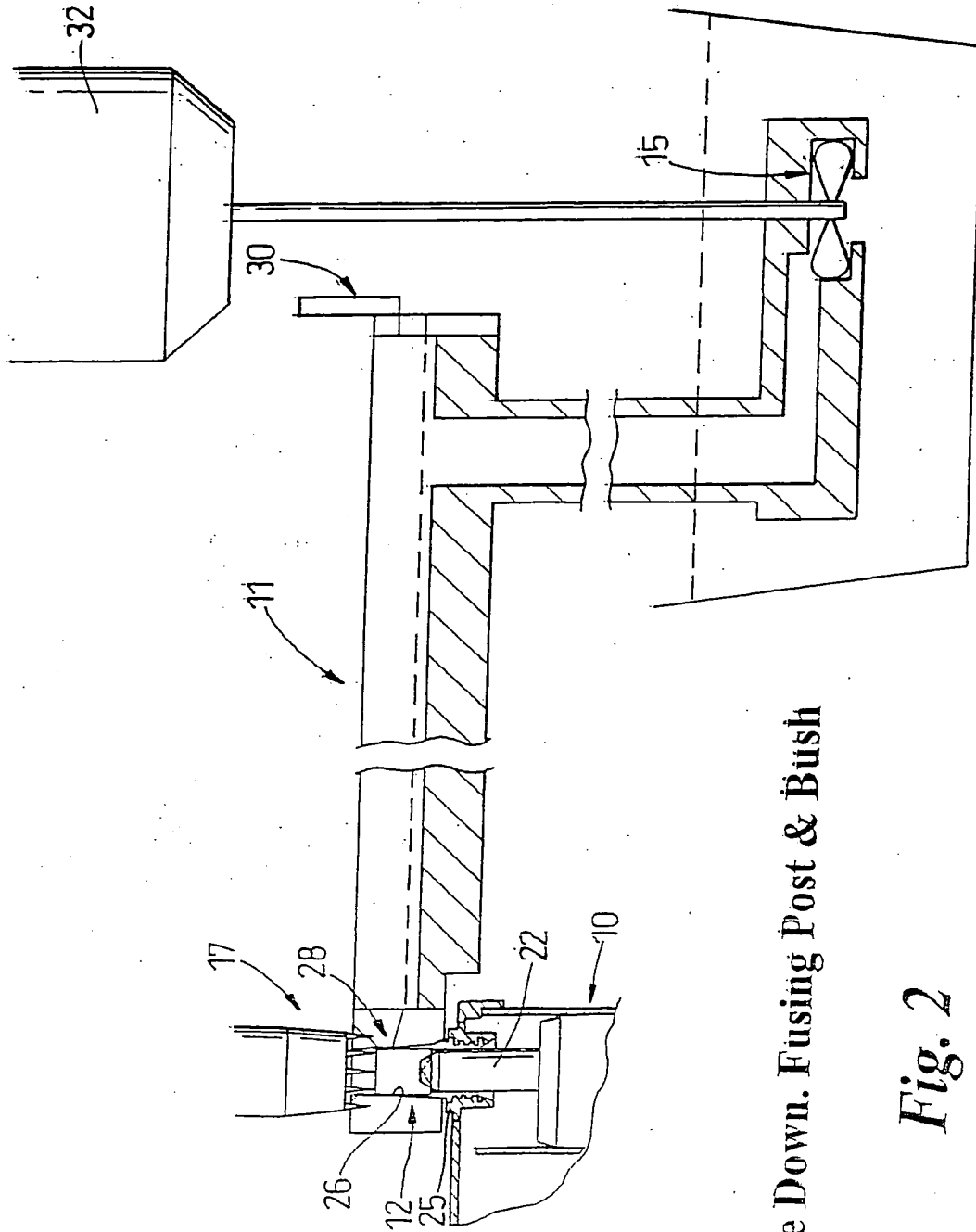


## Start Position. Mould Located on Bush, Probe Up

Fig. 1

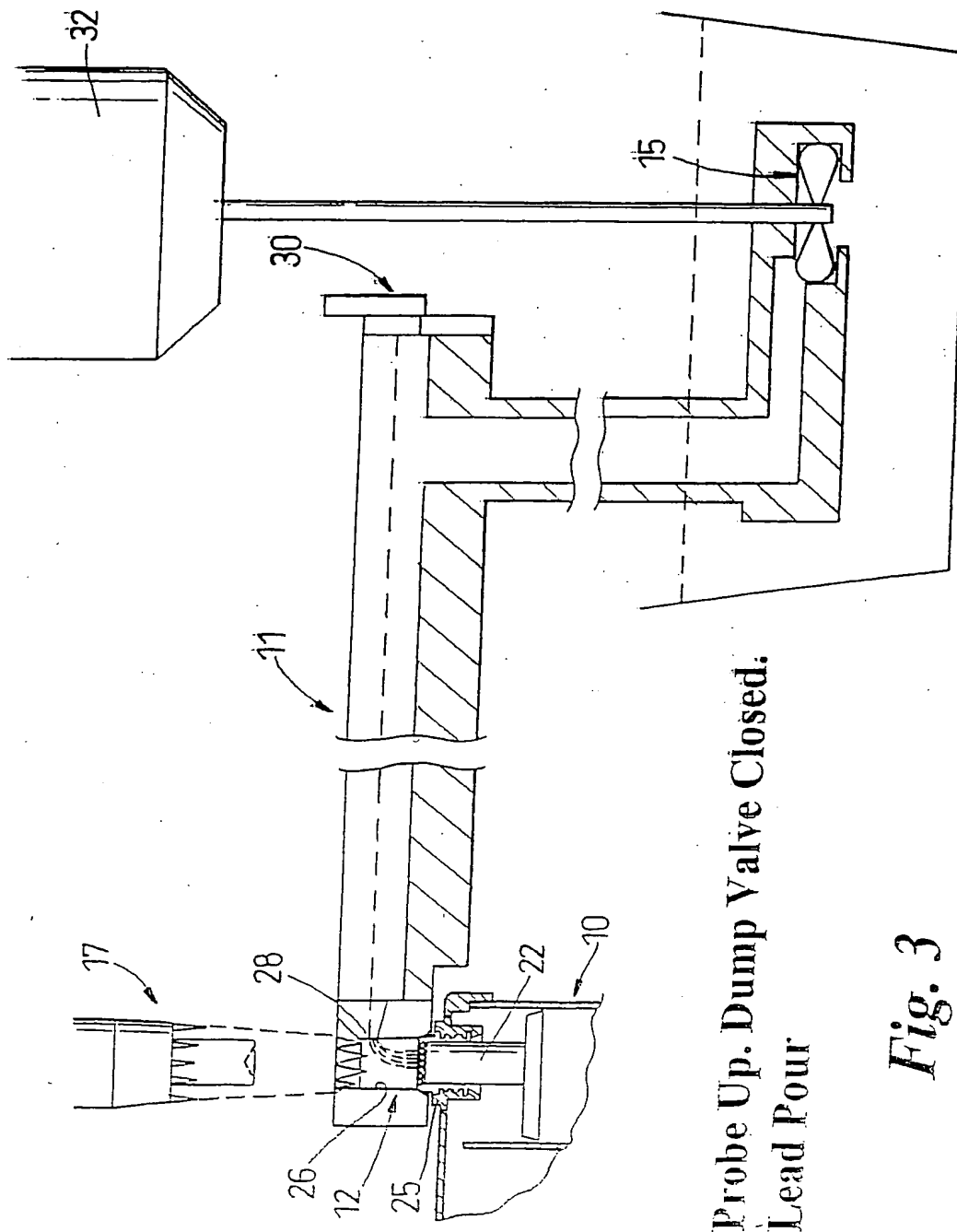
2/5



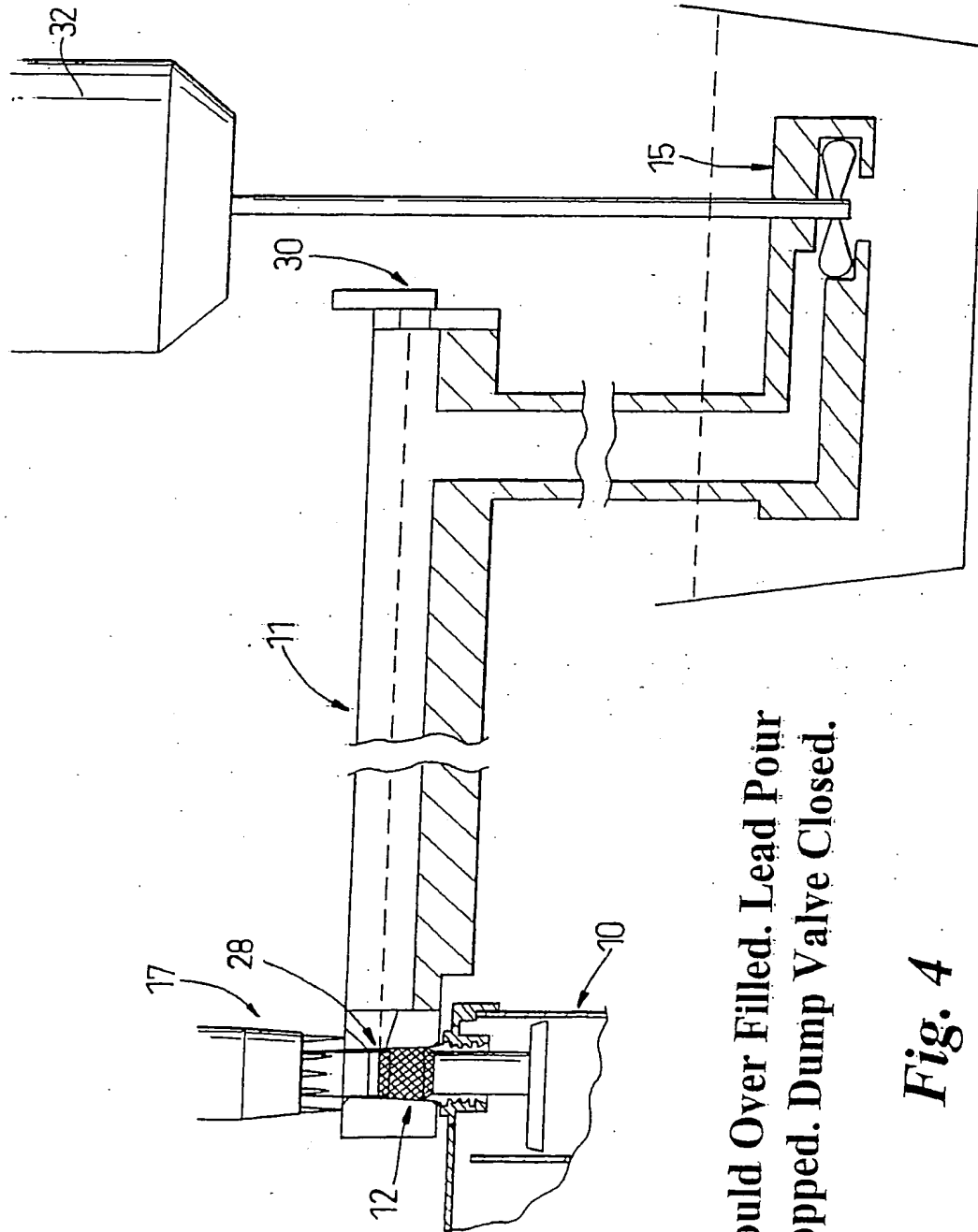
Probe Down. Fusing Post & Bush

Fig. 2

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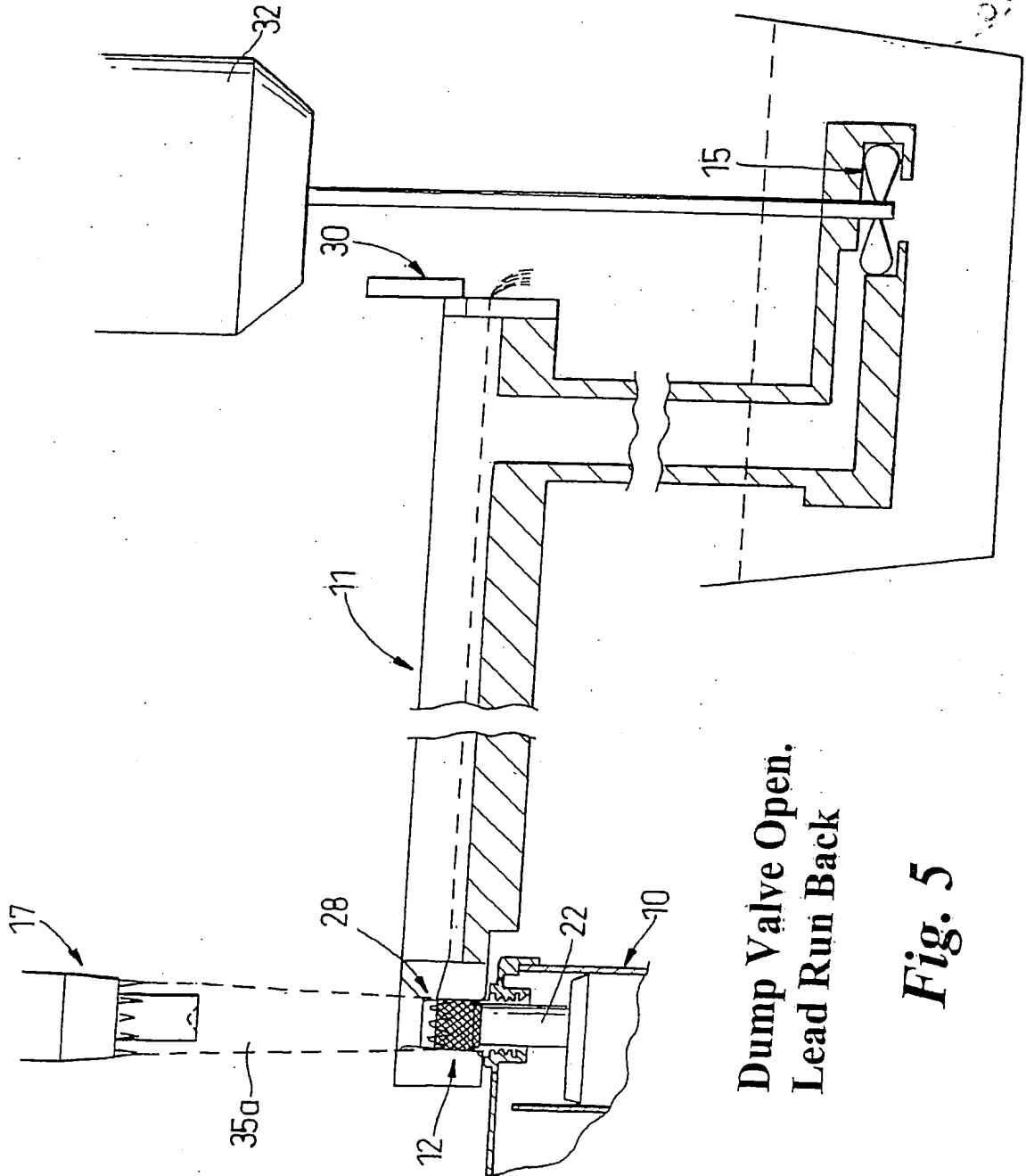
4/5



Mould Over Filled. Lead Pour  
Stopped. Dump Valve Closed.

*Fig. 4*

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Dump Valve Open.  
 Lead Run Back

Fig. 5